

Fig. 1

00522T"4T054260

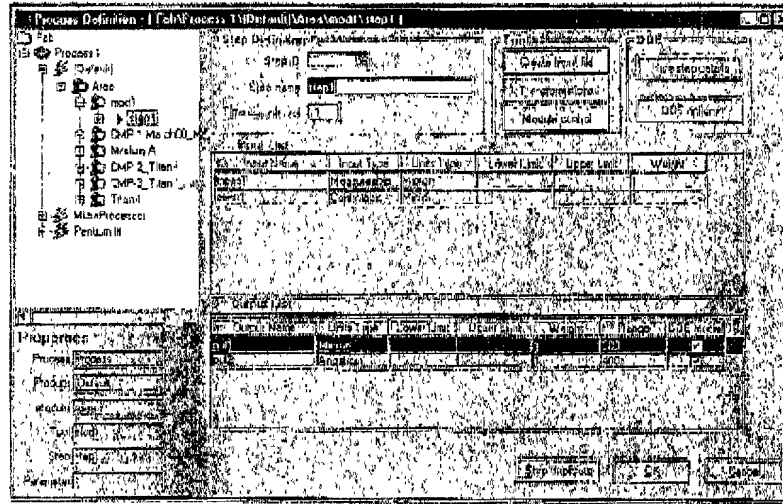


Fig 2

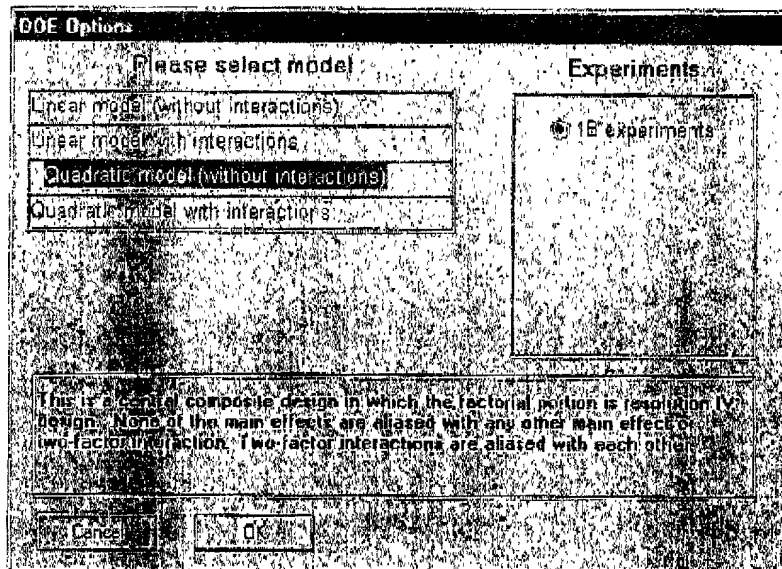


Fig. 3

009221-44094260

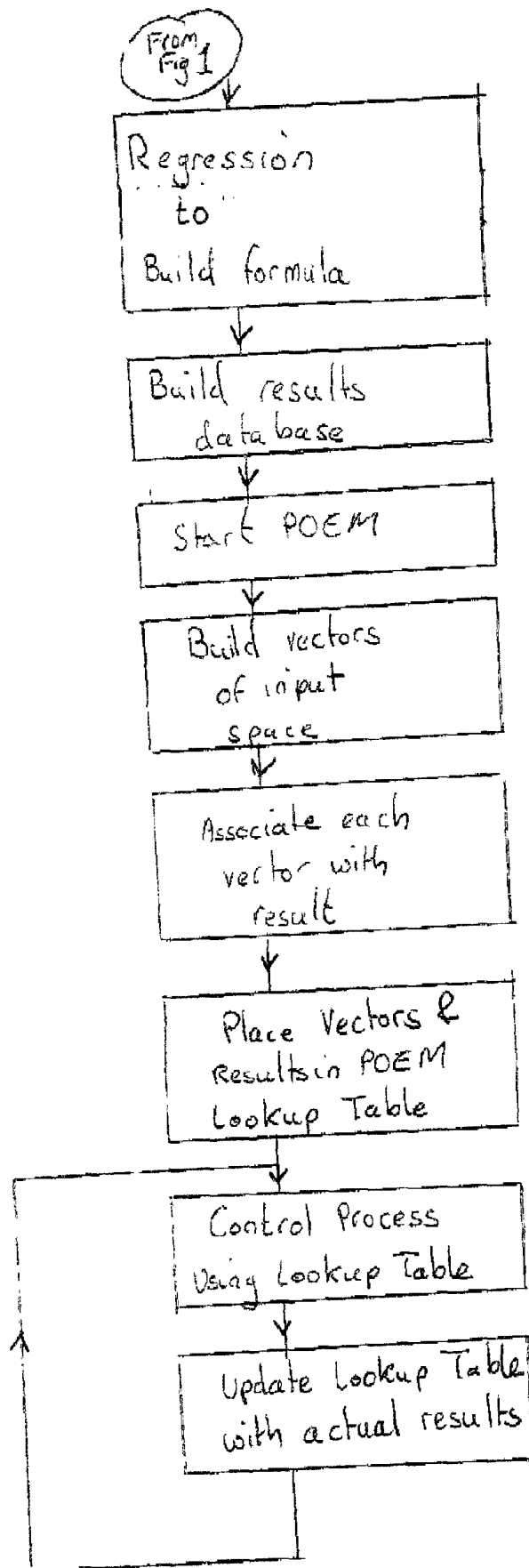


Fig. 5

009221 "47054250

DOF Table

Select from File list:

	Prod Life2	Thicknss Del	Polen (m2)	Platen Speed	Thick Del2	UMs (2mm)	Uphrmm2
8	8400.00	8000.00	76.00	145.00			
9	7000.00	7000.00	63.00	110.00			
10	8400.00	7000.00	63.00	110.00			
11	4200.00	8000.00	63.00	110.00			
12	4200.00	8000.00	63.00	110.00			
13	4200.00	7000.00	50.00	110.00			
14	4200.00	7000.00	75.00	110.00			
15	4200.00	7000.00	63.00	75.00			
16	4200.00	7000.00	63.00	145.00			
17	4200.00	7000.00	63.00	110.00			
18	8200.00	7000.00	63.00	110.00			

Buttons: Delete row, Print, Save, Reset, Help

Fig. 4

Formula 1

?

$$2.3709E+05 + 8.3456E+01 * B - 8.2349E+02 * C + 2.5349E+02 * D + 3.4398E+04 * E + 6.1168E+01 * B * C + 2.5208E+01 * B * D + 5.5903E+01 * B * E + 8.7673E+01 * C * D + 1.2173E+02 * C * E + 3.7708E+01 * D * E$$

Do you want to save this formula in this file?

Yes No

Fig. 6

ConStat Setup

Select output for analysis: Output A.1

Source	Sum of Squares	DF	Mean Square	F Value	Prob > F
Model	5401522.00	10	540152.20	1109782.00	<.0001
Corrected Total	11339170.00	19			
Error	2928019.00	9	325335.44		
Total	18323241.00	29			

SUMMARY OF FIT

Dependent Variable: Y

Model: Y = 2.3709E+05 + 8.3456E+01 * B - 8.2349E+02 * C + 2.5349E+02 * D + 3.4398E+04 * E + 6.1168E+01 * B * C + 2.5208E+01 * B * D + 5.5903E+01 * B * E + 8.7673E+01 * C * D + 1.2173E+02 * C * E + 3.7708E+01 * D * E

Adjusted R Square: 0.8541

Standard Error: 570.37

ANOVA Table

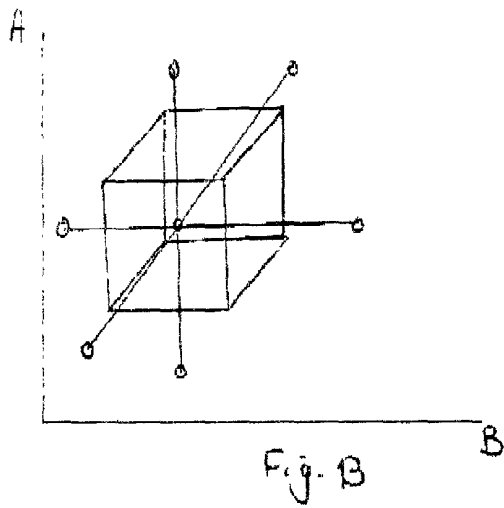
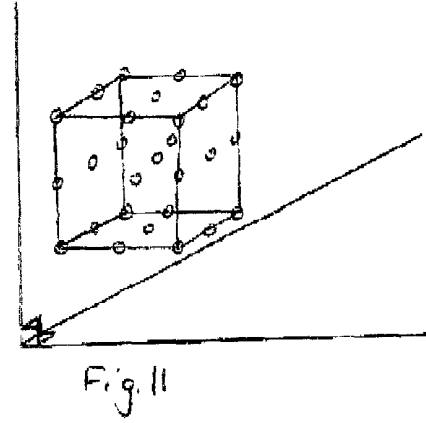
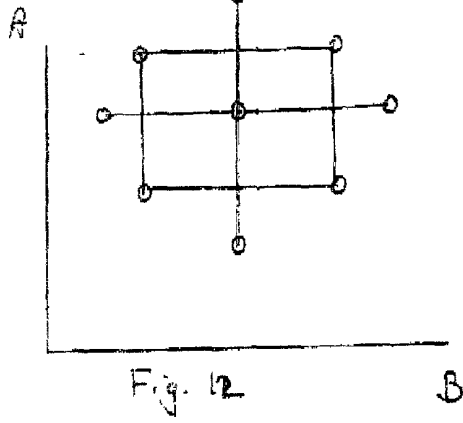
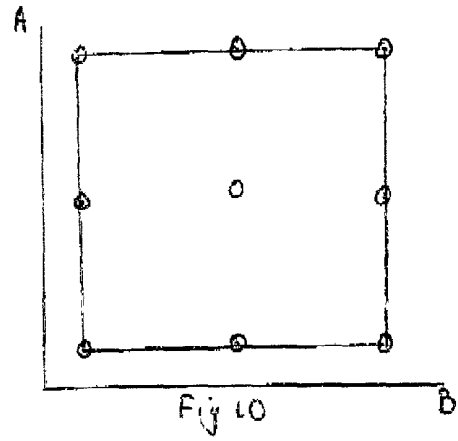
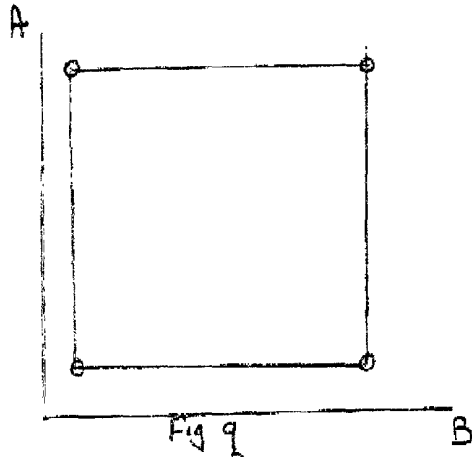
Source	Sum of Squares	DF	Mean Square	F Value	Prob > F
Model	5401522.00	10	540152.20	1109782.00	<.0001
Corrected Total	11339170.00	19			
Error	2928019.00	9	325335.44		
Total	18323241.00	29			

Parameter Estimates

Parameter	Estimate	Standard Error	t Value	Prob > t
Intercept	237090.00	570.37	415.60	<.0001
B	83456.00	570.37	146.30	<.0001
C	-82349.00	570.37	-144.30	<.0001
D	25349.00	570.37	44.40	<.0001
E	34398.00	570.37	60.30	<.0001
B * C	61168.00	570.37	107.20	<.0001
B * D	25208.00	570.37	44.20	<.0001
B * E	55903.00	570.37	98.00	<.0001
C * D	87673.00	570.37	153.70	<.0001
C * E	12173.00	570.37	21.30	<.0001
D * E	37708.00	570.37	66.10	<.0001

Fig. 7

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